

ROLE DESCRIPTION

COMPANY: Lymington Precision Engineers Co Ltd (Senior PLC Group)

JOB TITLE: CMM Inspector (Night Shift)

REPORTING TO: Quality Control Manager

LOCATION: Based at LPE, Gosport Street, Lymington, Hampshire, SO41 9EE

SCOPE AND PURPOSE OF THE JOB:

To ensure components are inspected to drawing tolerance and specifications, efficiently and accurately as required by internal and external customer specifications.

- Ensuring robust inspection practices and techniques are employed in an efficient manner for all customer product
 - Ensuring all quality related matters raised at Final Inspection, are raised to the Quality Assurance or Engineering Team for resolution as an urgent priority.
 - Maintaining a high-Quality standard of acceptance at ALL times for ALL customers to drawing and specification requirements
 - Trainer and mentor for inspection personnel
 - Maintaining a QUALITY FIRST outlook on all inspection activities and decisions made
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Duties and responsibilities

- Inspect parts, cmm or manual methods
- Write or amend cmm programmes
- Understanding of complex component geometries
- Strong skills in drawing interpretation
- Strong manual inspection capabilities
- Ensuring all documentation and reports are maintained and completed accurately and efficiently
- Maintain acceptance requirements of products to ensure product can be delivered direct to customer Right First Time, every time.
- Ensuring good housekeeping is disciplined

Qualifications:

- A good level of education to undertake role
- Full apprenticeship/time served in machining, or relevant skills applicable to the role is desirable
- Previous experience in a similar role

- Working knowledge of Mitutoyo or PC-DMIS, or proficient in alternate controls software to create basic programmes for inspection of simple features and dimensions including dimensional relationships of features.
- Strong skills in drawing interpretation
- PC skills – Microsoft office suite

Personal Skills / Attributes:

- Demonstrating a commitment to quality in all communication and practices to motivate and influence greater quality awareness and responsibility by all.
- Never compromising Quality over Delivery.
- Understanding CMM Best practice techniques
- Competence in Outlook, Word, Excel, PowerPoint
- Storage of files and housekeeping of systems
- Willing to carry out a variety of duties
- Motivated and a self-starter able to work on own initiative
- Able to communicate in oral and written formats at all levels
- Able to work in a team environment or alone
- Work to a high standard of accuracy
- An organised and flexible approach to work
- Ability to effectively manage time to ensure activities are completed within deadlines
- Liaise confidently with employees and customers at all levels
- To have strong communication skills, both written and verbal, and have the confidence and ability to present to groups from all disciplines and levels
- To be able to take the initiative and where appropriate to work with the minimum of supervision.